



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4728-043
Job Sheet 191436



Part No: D4728-043

Job Qty: 10 pcs

Part Name: LH Cabin Speaker #2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/28/19

Job Tracking No:

Due Date: 3/20/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D SHEET 3 IPP REV:A 12.11.09 NEW ISSUE DD VERF:JLM IPP REV. B 13/07/24 DWG UPDATE
DL VERIFIED BY:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	10 pcs	3/20/19	0.00	0.00		Purchasing - 1 Purchasing - 2 Purchasing - 3	MAR 28 2019
120	Packaging 2-1 - Receive - B4B	10 pcs	3/20/19	0.00	0.00		Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B	MAR 28 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S167382



Part: D4728-043

Job No: 191436

Serial No/Batch: S167382

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/28/19

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
130	QC 6	10 pcs	3/20/19	0.00 0.00	QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
140	Packaging 3-1 - Stock - B4B	10 pcs	3/20/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
150	QC 21 - SA	10 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - Issue P/O to Eagle : 42767 Manufacture as per dwg Certificate of conformity required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) Receive & Inspect for Damage & Mat'l Certs Inspect and check certificate of conformity
 130 - (QC6- All purchased or subcontracted products) QC6- All purchased or subcontracted products
 140 - (Identify as per dwg & Stock Location: _____) Identify as per dwg & Stock Location: _____
 150 - QC21- Final Inspection - Work Order Release

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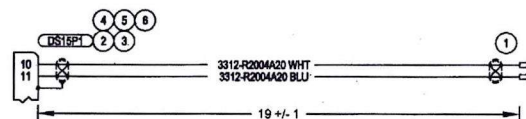
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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4728-043P	LH Cabin Speaker #2	10 pcs (1 ea)	110-Purchasing	5167374
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D4728-043P	10	0	0
Part Specifications				
Specifications could not be found.				

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LIST OF MATERIALS				
QTY PER	ITEM	PART NUMBER	DESCRIPTION	SUPPLIER
	2	1	640911-1	TERMINAL
	1	2	M24308/4-2Z	CONNECTOR
A/R (2)		3	M39029/64-369	CONTACTS
	1	4	M85049/48-2-2F	BACKSHELL
	2	5	M24308/26-1F	JACKSCREW KIT
	1	6	M25036-148	TERMINAL



D4728-043 LH SPEAKER #2 HARNESS ASSY.

NOTES:

1. ALL NEW UNSHIELDED WIRE USE M22759/41-xx-9 TYPE WIRE UNLESS OTHERWISE SPECIFIED (M22759/41-XX-X IS NOT INTENDED TO BE USED IN SOLDER APPLICATIONS. SOLDERABILITY CAN BE ACHIEVED WITH THE PROPER SOLDER. USE CRIMP SPLICES FOR REPAIR).
2. ALL NEW TWISTED SHIELDED CABLE USE M27500-xxTGxT14 TYPE CABLE UNLESS OTHERWISE SPECIFIED.
3. ALL WIRES 20 AWG UNLESS OTHERWISE SPECIFIED.
4. IDENTIFY/CODE ALL WIRES AND CABLES IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
5. KEEP ALL JUMPERS, LOGIC STRAP, POWER, CHASSIS AND SIGNAL GROUND WIRES AS SHORT AS POSSIBLE.
6. ALL TERMINALS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
7. ALL ELECTRICAL GROUNDING AND BONDING TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
8. ALL CONNECTORS TO BE INSTALLED IN ACCORDANCE WITH 39-A-AWDP-00-X WIRING DATA PUBLICATION.
9. ENSURE ALL UNUSED CONNECTOR CONTACTS ARE FILLED WITH SPARE PINS/sockets OR PLASTIC GROMMET SEALING PLUGS.
10. A DOT (*) BEFORE A CONNECTOR CONTACT LETTER DENOTES LOWER CASE.
11. UNITS: INCHES UNLESS OTHERWISE NOTED.
12. IDENTIFY CONNECTORS WITH SHRINK SLEEVE LABELS.

RELEASED
2014-01-22

DESIGN	DA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DA		
CHECKED	DA	DRAWING NO.	REV. D
MFG. APPR.	DA	D4728	SHEET 3 OF 15
APPROVED	DA	TITLE	SCALE
DE APPR.	DA	UTILITY INTERIOR WIRING HARNESS	NTS
DATE	14.01.09	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042767



Supplier: EAC002-VU
Eagle Copters Maintenance Ltd.
823 McTavish Road N E
Calgary
AB
T2E 7G9 Canada
Phone: 403-250-7370

PO No: PO042767
PO Date: 3/1/19
Due Date: 3/22/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

REVISED

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		D4728-042P		RH Cabin Speaker #1 receive pcs AS PER DWG D4728 REV. D w/o 192120	Firmed	-	3/29/19	6 pcs	0 pcs	6 pcs	\$81.00/pcs	\$486.00
							MAR 28 2019					
2	191436	D4728-043P		LH Cabin Speaker #2 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	10 pcs	0 pcs	10 pcs	\$109.00/pcs	\$1,090.00
							MAR 28 2019					
3	191435	D4728-055P		Cabin Lights #3 receive pcs AS PER DWG D4728 REV. D	Firmed	-	3/22/19	8 pcs	0 pcs	8 pcs	\$84.00/pcs	\$672.00
							MAR 28 2019					
Grand Total:												\$2,248.00

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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER

PO042767



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST-ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A016 PERSONNEL QUALIFICATION

A018 ELECTRICAL EQUIPMENT

A025 CERTIFICATE OF CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

MAINTAIN DOCUMENTS ONLY FOR 15 YEARS.

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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WORLDWIDE FLEET MANAGEMENT

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment Number: SH#19-001028
Ship To: Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada
Phone: (613)632-5200

Shipment Date: March 22, 2019
Ship Via: FEDEX GROUND

Waybill: 774776681645

Item Part / Tool Number	Part / Tool Description	Current Location	Qty UOM	Serial Number	Lot Number/Tool ID
1 D4728-042P ✓ Type of sale: Outright	RH CABIN SPEAKER #1	Shipping Area	6 Each ✓		LT-19-002329.1

Customer PO number: PO042767 ✓

Sales Order Number: SO19-00371.001

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

2 D4728-043P ✓ Type of sale: Outright	LH CABIN SPEAKER #2	Shipping Area	10 Each ✓		LT-19-002356.1
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Customer PO number: PO042767 ✓

Sales Order Number: SO19-00371.002

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

3 D4728-055P ✓ Type of sale: Outright	CABIN LIGHTS #3	Shipping Area	8 Each ✓		LT-19-002358.1
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Customer PO number: PO042767 ✓

Sales Order Number: SO19-00371.003

Shipping Instructions: Line 4 to be shipped via FedEx ON #151793240

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*** End of Document ***

>> denotes that the Packing Slip line item has already been printed.



823 McTavish Road N.E.
Calgary, AB Canada
T2E 7G9
403-250-7370 1-800-564-6469
www.eaglecopters.com

MANUFACTURING – RELEASE NOTE (C of C)

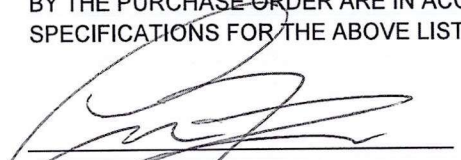
Customer: Dart Aerospace Ltd.
Customer Order #: PO042767
Shipped To: 1270 Aberdeen Street
Hawkesbury ON
K6A 1K7

Release Note Reference #: MO56521
Purchase Order #: PO042767
Work Order / MO #: MO56521

ITEM	PART NUMBER	DESCRIPTION	SERIAL NUMBER / Lot Number	MFG Ref. # / Configuration #	WAIVERS	QUANTITY
1	D4728-042P	RH Speaker # 1 Harness Assembly	LT-19-002329	N/A	N/A	6
2	D4728-043P	LH Speaker #2 Harness Assembly	LT-19-002356	N/A	N/A	10
3	D4728-055P	CABIN LIGHTS #3	LT-19-002358	N/A	N/A	8
4						
5						
6						
7						
8						
9						
10						
11						
12						

CERTIFICATE OF COMPLIANCE

EAGLE COPTERS MANUFACTURING CERTIFIES THAT THE PRODUCTS AND OR SERVICES CONTRACTED BY THE PURCHASE ORDER ARE IN ACCORDANCE WITH THE REQUIREMENTS AND ALL APPLICABLE SPECIFICATIONS FOR THE ABOVE LISTED PARTS.


Quality Manufacturing Representative

MAR 14, 2019
Date